

5 Year Maintenance Planning for Flight 60 Turbine Parts

Based on Manufacturers Current Pricing.

Year 1 :Yearly Calibration, changing O2 sensors 142.85 X 2= 285.70 and inlet Filter \$7.20 Total: 292.90

Year 2 : Yearly Calibration, changing O2 sensors 142.85 X 2= 285.70 and inlet Filter \$7.20 Total 292.90

Year 3 Yearly Calibration, Changing O2 Sensors 142.85 X 2= 285.70 and inlet filter \$7.20 Change out
Turbine Blower 1,928.00 After 25,000 hours Total:2220.90

Year 4, Yearly Calibration, changing O2 sensors 142.85 X 2= 285.70 and inlet filter \$7.20 Total 292.90

Year 5 Yearly Calibration, Changing O2 Sensors 142.85 X 2= 285.70 and inlet Filter \$7.20 Total 292.90

Total 5 Year Maintenance 3392.50

O2 Sensor part # G60-25000-29

Turbine Blower Assembly # Sub -0191

Inlet Filter: V11-35300-60

Flight 60 Batteries:

Battery replacement is as needed , batteries should be replaced when they no longer meet the needs of the user. This depends on a number of factors including settings and usage patterns. As Li-Ion batteries are charged and discharged over time, their ability to hold a charge is decreased with use. This can shorten the amount of time the ventilator can function while on battery power.

External Battery	User Hot Swappable	576.00
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Internal Battery	Accessed through bottom of the unit	288.00
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